

Safety Data Sheet
acc. to OSHA HCS

Printing Date 12/05/2016

Revision Number 3

Revision Date 12/06/2016

1 Identification

- **Product identifier**
- **Trade name:** 43230 (Hardman Epoweld 13230 Part A)
- **Article number:** 43230
- **Relevant identified uses of the substance or mixture.** Adhesive
- **Application of the substance / the mixture** Adhesive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Royal Adhesives And Sealants, LLC
2001 W. Washington Street
South Bend IN 46628-2023
Information Phone Number: 574-246-5000
- **Information department:** Environment protection department.
- **Emergency telephone number:**
ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2 Hazard(s) identification

- **Classification of the substance or mixture**



- Skin Irrit. 2 H315 Causes skin irritation.
- Eye Irrit. 2A H319 Causes serious eye irritation.
- Skin Sens. 1 H317 May cause an allergic skin reaction.
- STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard statements**
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause respiratory irritation.
- **Precautionary statements**
Avoid breathing dust/fume/gas/mist/vapors/spray
Wear protective gloves.
Wear eye protection / face protection.
Wash thoroughly after handling.

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/05/2016

Revision Number 3

Revision Date 12/06/2016

Trade name: 43230 (Hardman Epoweld 13230 Part A)

(Contd. of page 1)

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor if you feel unwell.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**

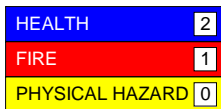


Health = 2

Fire = 1

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 2

Fire = 1

Physical Hazard = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture

· **Hazardous components:**

25068-38-6	Bisphenol A Epoxy Resin	50-100%
1332-58-7	Kaolin	10-25%

4 First-aid measures

· **Description of first aid measures**

· **After inhalation:**

Supply fresh air or oxygen; call for doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** Do not induce vomiting. Obtain medical advice.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/05/2016

Revision Number 3

Revision Date 12/06/2016

Trade name: 43230 (Hardman Epoweld 13230 Part A)

(Contd. of page 2)

- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray.
Use fire fighting measures that suit the environment.
- **Advice for firefighters**
- **Protective equipment:** Protective clothing and respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose of contaminated material as waste in accordance with federal state and local regulations.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Open and handle receptacle with care.
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:** Store away from oxidizing agents.
- **Further information about storage conditions:** Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data.

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/05/2016

Revision Number 3

Revision Date 12/06/2016

Trade name: 43230 (Hardman Epoweld 13230 Part A)

(Contd. of page 3)

- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the remaining constituent has no known exposure limits.

1332-58-7 Kaolin

PEL Long-term value: 15* 5** mg/m³
*total dust **respirable fraction

REL Long-term value: 10* 5** mg/m³
*total dust **respirable fraction

TLV Long-term value: 2* mg/m³
E; as respirable fraction

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment (see listings below)**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- **Breathing equipment:** Not necessary if room is well-ventilated.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**

Nitrile rubber, NBR

Chloroprene rubber, CR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**

Safety glasses with side shields.



Tightly sealed goggles

- **Body protection:** Protective work clothing

* 9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form: Liquid

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/05/2016

Revision Number 3

Revision Date 12/06/2016

Trade name: 43230 (Hardman Epoweld 13230 Part A)

(Contd. of page 4)

Color:	Off White
· Odor:	Characteristic
· Odor threshold:	Not determined.
· pH-value:	Not determined.
· Change in condition	
Melting point:	Undetermined.
· Boiling point:	> 104 °C (> 219 °F)
· Flash point:	> 104 °C (> 219 °F)
· Ignition temperature:	Not determined
· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Flammable limits:	
Lower:	Not determined
Upper:	Not determined
· Vapor pressure:	Not determined.
· Specific gravity at 20 °C (68 °F):	1.35 g/cm ³ (11.266 lbs/gal)
· Vapor density	Not determined.
· Evaporation rate	Not determined
· Solubility in / Miscibility with	
Water:	Not miscible or difficult to mix.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	0.0 %
VOC (Per EPA 24)	1.303 GMS/L
· Solids content:	Not available
· Other information	No further relevant information available.

* 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No further information is available.
- **Conditions to avoid** Exposure to high temperatures.
- **Incompatible materials:** Reacts with oxidizing agents.
- **Hazardous decomposition products:**
 - Carbon monoxide
 - Carbon dioxide
 - Aldehydes

USA

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/05/2016

Revision Number 3

Revision Date 12/06/2016

Trade name: 43230 (Hardman Epoweld 13230 Part A)

(Contd. of page 5)

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Skin irritant.
- **on the eye:** Irritating effect.
- **Sensitization:** Skin Contact - Sensitization possible through skin contact.
- **Additional toxicological information:**
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
 - **DOT**
 - **IMDG, IATA**
- not regulated
UN3082

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/05/2016

Revision Number 3

Revision Date 12/06/2016

Trade name: 43230 (Hardman Epoweld 13230 Part A)

(Contd. of page 6)

· **UN proper shipping name**
 · **DOT** *not regulated*
 · **IMDG** *ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol A Epoxy Resin), MARINE POLLUTANT*
 · **IATA** *ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol A Epoxy Resin)*

· **Transport hazard class(es)**
 · **DOT**
 · **Class** *not regulated*

· **IMDG, IATA**

· **Class** *9 Miscellaneous dangerous substances and articles*
 · **Label** *9*

· **Packing group**
 · **DOT** *not regulated*
 · **IMDG, IATA** *III*

· **Environmental hazards:**
 · **Marine pollutant:** *Yes*
 Symbol (fish and tree)
 · **Special marking (ADR):** *Symbol (fish and tree)*
 · **Special marking (IATA):** *Symbol (fish and tree)*

· **Special precautions for user** *Warning: Miscellaneous dangerous substances and articles*
 · **Danger code (Kemler):** *90*
 · **EMS Number:** *F-A,S-F*
 · **Stowage Category** *A*

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** *Not applicable.*

· **Transport/Additional information:** *Not dangerous according to the above specifications. Epoxy Resin - This product is not considered to be DOT hazardous when transported via any mode within the United States. However, if this product is transported to or within the European Community it is considered to be an Environmentally Hazardous Substance, Liquid Epoxy Resin, UN3082, Class 9.*

· **UN "Model Regulation":** *UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN), 9, III*

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
 · **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

(Contd. on page 8)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/05/2016

Revision Number 3

Revision Date 12/06/2016

Trade name: 43230 (Hardman Epoweld 13230 Part A)

(Contd. of page 7)

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **(DSL) Canada Domestic Substance List**

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

· **New Jersey Right-to-Know List:**

1332-58-7 | Kaolin

· **New Jersey Special Hazardous Substance List:**

None of the ingredients is listed.

· **Pennsylvania Right-to-Know List:**

1332-58-7 | Kaolin

· **Pennsylvania Special Hazardous Substance List:**

None of the ingredients is listed.

· **Carcinogenicity categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

1332-58-7 | Kaolin

A4

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **National regulations:**

· **Water hazard class:** Water hazard class 2 (Self-assessment): hazardous for water.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

* **16 Other information**

(Contd. on page 9)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/05/2016

Revision Number 3

Revision Date 12/06/2016

Trade name: 43230 (Hardman Epoweld 13230 Part A)

(Contd. of page 8)

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· **Department issuing SDS:** Environment protection department.

· **Creation Date:** 12/06/2016

· **Date of preparation / last revision** 12/05/2016 / 2

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

USA